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Multifractal detrended fluctuation analysis of combustion flames in four-burner impinging entrained-flow gasifier

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1. Introduction

ABSTRACT

On a laboratory-scale testing platform of an impinging entrained-flow gasifier with four opposed burners, the flame images for diesel combustion and gasification process were recorded with a single charge coupled device (CCD) camera. The two-dimensionalmultifractal detrended fluctuation analysis was employed to investigate the multifractal nature of the flame images. Sound power-law scaling relations in the annealed average of detrended fluctuations were unveiled when the order $q > 0$, and the multifractal feature of flame images was confirmed. Further analyses identified two multifractal parameters, the minimum and maximum singularities $\alpha_{\rm min}$ and $\alpha_{\rm max}$, serving as characteristic parameters of the multifractal flames. These two characteristic multifractal parameters vary with respect to different experimental conditions.

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Coal gasification is an important chemical process for coal to be utilized in an environment-friendly manner. Entrainedflow gasification is leading among coal gasification technologies and represents one of the cleanest ways of coal utilization. The entrained-flow gasification technology has been extensively applied to convert carbonaceous materials into syngas for the production of ammonia, methanol, acetic acid, other chemicals and power generation through Integrated Gasification Combined Cycle (IGCC). The gasification process of an entrained-flow gasifier is very complicated, because it relates to the fluid flow under the condition of high temperature, high pressure and heterogeneous state. Impinging stream flow configurations are characterized by streams of fluid jets impinging against each other in a confined vessel, which have proved useful in conducting a wide array of chemical engineer-

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ing unit operations and enhancing heat and mass transfer between phases due to the high transfer coefficients [\[1\]. T](#page-5-0)he opposing jet technique has been applied in many fields and extensively studied both practically [\[2–7\]](#page-5-0) and theoretically [\[8,9\].](#page-5-0)

Fractals and multifractals are ubiquitous in natural and social sciences [\[10\]. T](#page-5-0)he fractal behaviour of turbulent premixed flame fronts has been manifested in many experiments [\[11–24\]. T](#page-5-0)hese studies provided a quantitative description of flames, which enables us to better understand the dynamics of different types of combustion. On the other hand, to the best of our knowledge, the multifractal nature of impinging flames has not been studied. We shall adopt the two-dimensional multifractal detrended fluctuation analysis (MFDFA) recently developed for this purpose [\[25\]. T](#page-5-0)he 2D MFDFA is a generalization of the 1D DFA and MFDFA, which have been widely used to investigate the fractal behavior of time series [\[26,27\]. T](#page-5-0)he DFA approaches have the advantages of easy implementation, high precision, and low computational time [\[25–27\].](#page-5-0)

The paper is organized as follows. Section [2](#page-1-0) reviews the algorithm of the two-dimensional MFDFA in detail. Under each experimental condition, we have recorded many flame images. Rather than analysing the images one by one under the same

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experimental condition, we propose to perform annealed averaging over dozens of images. The method of annealed averaging is also described. Section [3](#page-2-0) outlines the schematic diagram of the experiment setup and the details of the experiments. Section [4](#page-3-0) performs multifractal DFA analysis of the flame images, investigates the dependence of multifractal characteristics with respect to experimental conditions, and discusses the physical interpretation of multifractality. Section [5](#page-4-0) summarizes.

2. Methodology

2.1. Two-dimensional MFDFA

The idea of DFA was originally invented to investigate the long-range dependence in coding and noncoding DNA nucleotide sequences [\[26\]](#page-5-0) and then generalized to study the multifractal nature hidden in time series, termed as multifractal DFA [\[27\].](#page-5-0) Recently, the one-dimensional MFDFA was generalized to higher-dimensional versions, which are capable of analyzing multifractal properties of higher-dimensional objects [\[25\].](#page-5-0) The two-dimensional MFDFA consists of the following steps.

Step 1. Consider a flame image (or surface) *t*, which is denoted by a two-dimensional matrix $X(t; i, j)$, where $i = 1, 2, \ldots, M$, $j =$ $1, 2, \ldots, N$, and $t = 1, 2, \ldots, T$. The surface is partitioned into M_sN_s disjoint square segments of the same size $s \times s$, where $M_s = [M/s]$ and $N_s = [N/s]$. Each segment can be denoted by $X_{v,w}(t)$ such that $X_{v,w}(t; i, j) = X(t; l_1 + i, l_2 + j)$ for $1 \le i, j \le s$, where $l_1 = (v - j)$ 1)s and $l_2 = (w - 1)s$.

Step 2. For each segment $X_{v,w}(t)$, the cumulative sum $u_{v,w}(t; i, j)$ is calculated as follows:

$$
u_{v,w}(t;i,j) = \sum_{k_1=1}^{i} \sum_{k_2=1}^{j} X_{v,w}(t;k_1,k_2),
$$
\n(1)

where $1 \le i, j \le s$. Note that $u_{v,w}$ itself is a surface.

Step 3. The trend of the constructed surface $u_{v,w}(t)$ can be determined by fitting it with a prechosen bivariate polynomial function \tilde{u} . In this work, the following polynomial is adopted,

$$
\tilde{u}_{v,w}(t;i,j) = ai^2 + bj^2 + cij + di + ej + f,\tag{2}
$$

where $1 \le i, j \le s$, and *a*, *b*, *c*, *d*, *e*, and *f* are free parameters to be determined. These parameters can be estimated easily through simple matrix operations, derived from the least-squares method. We can then obtain the residual matrix

$$
\epsilon_{v,w}(t;i,j) = u_{v,w}(t;i,j) - \tilde{u}_{v,w}(t;i,j). \tag{3}
$$

The detrended fluctuation function $F(t; v, w, s)$ of the segment $X_{v,w}(t)$ is defined via the sample variance of the residual matrix $\epsilon_{v,w}(t;i,j)$ as follows

$$
F^{2}(t; v, w, s) = \frac{1}{s^{2}} \sum_{i=1}^{s} \sum_{j=1}^{s} \epsilon_{v, w}(t; i, j)^{2}.
$$
 (4)

Step 4. The overall detrended fluctuation is calculated by averaging over all the segments, that is,

$$
F_q(t;s) = \left\{ \frac{1}{M_s N_s} \sum_{\nu=1}^{M_s} \sum_{w=1}^{N_s} [F(t;\nu,w,s)]^q \right\}^{1/q},\tag{5}
$$

where *q* can take any real value except for $q = 0$. When $q = 0$, we have

$$
F_0(t;s) = \exp\left\{\frac{1}{M_s N_s} \sum_{\nu=1}^{M_s} \sum_{w=1}^{N_s} \ln[F(t; v, w, s)]\right\},\tag{6}
$$

according to L'Hôpital's Rule.

Step 5. Varying the value of *s* in the range from $s_{\text{min}} \approx 6$ to $s_{\text{max}} \approx$ $min(M, N)/4$, we can determine the scaling relation between the detrended fluctuation function $F_q(t; s)$ and the size scale *s*, which reads

$$
F_q(t; s) \sim s^{h(q)}.\tag{7}
$$

Usually, the scaling laws hold in a properly determined scaling range.

Since *M* and *N* are often not a multiple of the segment size *s*, two orthogonal strips at the end of the profile may remain. In order to take these ending parts of the surface into consideration, the same partitioning procedure can be repeated starting from the other three corners. In this way, we have $4M_sN_s$ segments and the overall detrended fluctuation is calculated by averaging over them.

The final outcome of the MFDFA analysis is a family of scaling exponents h(q), which is a decreasing function of *q* for multifractal surfaces and remains constant for monofractals. In the standard multifractal formalism based on partition functions [\[28\], t](#page-5-0)he multifractal nature is characterized by the mass exponent $\tau(q)$, which is a nonlinear function of *q*. For each *q*, we can obtain the corresponding traditional $\tau(q)$ function through [\[27\].](#page-5-0)

$$
\tau(q) = qh(q) - D_f,\tag{8}
$$

where D_f is the fractal dimension of the geometric support of the multifractal measure. In this work, we have $D_f = 2$. Resorting to the Legendre transform [\[28\], w](#page-5-0)e can also determine the singularity strength function $\alpha(q)$ and the multifractal spectrum $f(\alpha)$ as follows:

$$
\alpha(q) = h(q) + qh'(q),\tag{9}
$$

$$
f(\alpha) = q\alpha(q) - \tau(q). \tag{10}
$$

Fig. 1. Schematic diagram of experimental apparatus: 1, liquid tank; 2, O₂ steel cylinder; 3, N2steel cylinder; 4, pump; 5, gas mass flow meter; 6, burner; 7, vortex flowmeter; 8, slag discharge; 9, flame monitoring system.

2.2. Annealed averaging

To achieve better accuracy and higher statistical significance, we perform annealed averaging over 50 images for each experimental condition, which are selected randomly from a huge data base. The idea of performing annealed averaging was adopted in the study of multifractal diffusion-limited aggregation [\[29–32\]. T](#page-5-0)he annealed averaging gives the mean of $F_q(t; s)$ over the selected images,

$$
F_q(s) = \left\{ \frac{1}{T} \sum_{t=1}^T [F_q(t;s)]^q \right\}^{1/q}.
$$
 (11)

When $q = 0$, $F_0(s)$ can be calculated according to the following expression

$$
\ln[F_0(s)] = \frac{1}{T} \sum_{t=1}^{T} \ln[F_0(t; s)].
$$
\n(12)

The characteristic functions of the ensemble of multifractal images can be determined according to Eqs. [\(7\)–\(10\).](#page-1-0)

The shape and width of the resulting $f(\alpha)$ curve contain significant information about the singular flame images. In general, the spectrum has a concave downward curvature. We obtain two characteristic quantities, the width of multifractal spectrum $\Delta \alpha = \alpha_{\text{max}} - \alpha_{\text{min}}$ and the difference of fractal dimensions $\Delta f =$ $f(\alpha_{\text{max}}) - f(\alpha_{\text{min}})$ of the minimum probability subset with $\alpha = \alpha_{\text{max}}$ and the maximum subset with $\alpha = \alpha_{\min}$. These two quantities are used in this work to characterize different turbulent flames under different conditions.

3. Experimental equipment and procedure

The schematic drawing of the experimental apparatus is shown in Fig. 1. The maximum values of the operation pressure and temperature were 1 MPa and 1500 ℃, respectively. The gasifier was cylindrical, vertically oriented. The combustion chamber was composed of a 15-mm thick cast refractory shell and its inner diameter and length were 300 and 2200 mm, respectively. The cast refractory shell, wrapped with a 235-mm thick and low thermal conductivity fiber blanket to reduce the heat loss, was protected by a stainlesssteel column shell of 800 mm in diameter and 2500 mm in height. Ports were located on the wall of the gasifier for observing, temperature measurement, and insertion of a water-cooled probe. Opposed

Fig. 2. General view of the burner (all dimensions in mm).

turbulent flow fields were obtained by four opposed round burners composed of inner and outer channels. Oxygen was fed into the outer channels of burners by steel cylinder, with a pressure regulator valve to avoid pressure oscillations and achieve steady flow. The gas flow rates were measured by mass flow meters (D07-9C/ZM, Beijing Sevenstar Huachuang Electronic Co., Ltd). Diesel oil was fed into the inner channels of burners by a gear pump (A-73004-00 \sharp , America Cole-Parmer Company), whose flux was determined gravimetrically with an elapsed timer and an electronic weight scale.

In the gasification process, four burners were used to produce opposite jets of fuel that impinge at the center of the combustion chamber. The size of the burners is shown in Fig. 2. High relative velocities between the particulate matter and the gaseous phase in the central area provided good conditions for active diffusion and convection at the particle surface, and the high temperature together resulted in fast burning and gasification reaction under highly reducing conditions to produce raw syngas. High-temperature gaskets interfaced the furnace segments and eliminated all leakage. From the reaction chamber, the raw syngas flowed into the quench chamber, where the raw syngas was cooled and partially scrubbed by water and then discharged. The impinging flames were recorded with a flame monitoring system, fixed on the top of the gasifier. After each experiment, nitrogen was fed into inner channels by a steel cylinder to clean the burners.

The schematic structure of flame image detector is shown in Fig. 3. The flame image detector is fixed on the top refractory wall of the gasifier, and the whole flames are visible during the experimental process. The flame monitoring system consists of a lens, an optical probe, a charge coupled device (CCD) camera (Panasonic WV-CP470), and a microcomputer. The CCD camera and its accessories are cooled by water to avoid overheating. The objective lens is fixed at the front end of the optical probe and its surface is kept clean against dusts by a jet of nitrogen. The light conveyed by the optical probe enters the CCD camera. The camera has a 1/3-in. high resolution progressive scan interline-transfer CCD sensor with an

Fig. 3. Schematic structure of the flame image detector.

Fig. 4. A typical four-burner impinging flame image.

array of 720×576 pixels and each pixel contains 3 bytes (one for each of the fundamental colors: red, green and blue). The video signal is transferred from the CCD camera to the microcomputer and stored.

A typical flame image is illustrated in Fig. 4. The image analysis included the following steps. First, the video signal was digitized into 8-bit (256 gray values for each pixel) two-dimensional digital color images at a rate of 24 frames per second. Second, for each experimental condition, 50 images were analyzed, each of them was converted into grey images with the level ranging from 0 (black) to 255 (white). Third, in order to minimize the possible generated effects of the gasifier wall background, we cropped the grey images to remove most of the gasifier wall background but preserved the whole flame resulting in 200×200 images. Fourth, multifractal analysis was then performed on the 50 resultant images.

4. Results and discussion

4.1. Annealed multifractal DFA of images

For each experiment, we performed annealed multifractal DFA on 50 arbitrarily chosen flame images. Fig. 5 shows the dependence of the annealed average of the detrended fluctuations $ln[F_q(s)]$ with respect to the scale *s* for six different orders *q*. The nice linearity of the lines indicates power-law scaling between $F_q(s)$ and *s*. The scaling range spans about 2.15 orders of magnitude. It is known that the scaling range width for experimental fractality is about 0.5 to 2.0 orders of magnitude [\[33,34\].](#page-5-0) It means that the power-law scaling observed in our experiments is quite sound.

According to Eq. [\(7\), t](#page-1-0)he slopes of the straight lines obtained by least-squares regression of $\ln[F_q(s)]$ against $\ln(s)$ in Fig. 5 give the estimates of the scaling exponent $h(q)$. Fig. 6 illustrates the scaling exponent $h(q)$ as a function of q for $0 < q < 5$. We observe that h(q) is a nonlinear function of the order *q*, which is the hallmark of multifractality in the flame images. We note that the estimation of Fq(s) becomes statistically less significant for larger *q* due to the finite size of the flame images. It is also worth stressing that, no evidence of power-law behaviour is observed for $q \le 0$. In other words, the scale invariance is destroyed for negative *q*. This phenomenon is not unusual in the multifractal analysis of experimental results or natural measures. Examples include the growth probabilities at perimeter sites of diffusion-limited aggregations (DLA)[\[35\],](#page-5-0)

Fig. 5. The annealed average of detrended fluctuations $F_q(s)$ as a function of the scale *s* for six different values of *q*.

the spatial distribution of the secondary electrons on solid surfaces and in the bulk [\[36,37\], t](#page-5-0)he growth probability of a solid-on-solid model [\[38\],](#page-5-0) the TEM images of four-layered GeAl film after laser irradiation [\[39\], t](#page-5-0)o list a few.

The values of $\alpha(q)$ and $f(\alpha)$ can be computed numerically based on the Legendre transform [\(9\) and \(10\). T](#page-1-0)he resulting multifractal curve $f(\alpha)$ is plotted in [Fig. 7](#page-4-0) with respect to α . Two fundamental quantities α_{min} and α_{max} can be determined, which characterize respectively the minimal and maximal singular sites of the turbulent flames. Moreover, the width of singularity strength $\Delta \alpha =$ $\alpha_{\text{max}} - \alpha_{\text{min}}$ can be used as a measure of heterogeneity of the singular flames. Similarly, $f(\alpha_{min})$, $f(\alpha_{max})$, and $\Delta f = f(\alpha_{max}) - f(\alpha_{min})$ can also be used to quantitatively characterize the multifractal nature of the flames.

4.2. Relationship between multifractal parameters and experimental conditions

In our experiments, we have investigated 95 conditions by varying the burner exit velocities of diesel and oxygen, $M(m/s)$ and $V(m³/s)$. Under each experimental condition, 50 flame images were used to calculate the ensemble multifractal parameters α_{\min} , α_{\max} , $\Delta \alpha$, $f(\alpha_{\min})$, $f(\alpha_{\max})$, and Δf . Here we investigate the possible dependence of these multifractal parameters with respect to exper-

Fig. 6. Dependence of h(q) with respect to *q*.

Fig. 7. Multifractal spectrum for the flame images.

imental parameters *M* and *V* to identify characteristic multifractal parameters. Specifically, we adopt linear models as follows:

$$
MF = \beta_0 + \beta_1 M + \beta_2 V,\tag{13}
$$

where MF stands for the six individual multifractal parameters. We investigate three different types of models by posing $\beta_1 = 0$ or $\beta_2 =$ 0 or freeing β_1 and β_2 . This gives 18 models in total. For each model, we use the *F*-test to check if the model is statistically significant. If the model is significant, we employ further the *t*-test to see whether the model coefficients are significantly different from zero or not.

As a first step, we consider the six monovariate models with $\beta_1 = 0$. The *F*-tests show that the four models for $\Delta \alpha$, $f(\alpha_{\min})$, $f(\alpha_{\text{max}})$ and Δf are not significant, where all the *p*-values are greater than 13%. On the other hand, the *p*-values for α_{min} and α_{max} are both 0.1%. This implies that both the multifractal parameters α_{\min} and α_{max} are linearly dependent on the burner exit velocity *V* of oxygen. In addition, according to the *t*-tests, we find that the *p*values of β_0 and β_2 in these two models are not greater than 0.1%. In other words, the coefficients β_0 and β_2 are significantly different from zero. Then, we investigate the six monovariate models with $\beta_2 = 0$. The *F*-tests show that the five models for α_{\min} , $\Delta \alpha$, $f(\alpha_{\min})$, $f(\alpha_{\max})$ and Δf are not significant, where all the *p*values are greater than 29%, while the *p*-value for α_{max} is 4.5%. This means that the multifractal parameter α_{max} is linearly dependent on the burner exit velocity *M* of diesel, significant at the 5% level. In addition, according to the *t*-test, we find that the *p*values of β_0 and β_1 in this model are not greater than 5%. In other words, the coefficients β_0 and β_1 are significantly different from zero.

Now we turn to study the six bivariate models (13) with different dependent variables MF. The resluts are listed in Table 1. According to the *F*-tests, the four models for $\Delta \alpha$, $f(\alpha_{\min})$, $f(\alpha_{\max})$ and Δf are not significant, whose *p*-values are greater than 14%. For α_{\min}

Table 1

Identification of characteristic multifractal parameters using linear model (13)

and α_{max} , the *p*-values obtained from the *F*-tests are less than 1%. Therefore, both the multifractal parameters α_{\min} and α_{\max} are linearly dependent on the velocities of oxygen and diesel. However, the *t*-tests shows that the coefficients β_1 for both models are not significantly different from zero. Speaking differently, the multifractal parameters α_{min} and α_{max} depend strongly upon the burner exit velocity of oxygen and weakly on the velocity of diesel. Furthermore, the minimal and maximal singularities α_{min} and α_{max} are characteristic multifractal parameters that can be used to quantify the multifractal nature of the turbulence flames.

4.3. Discussion

We have confirmed that the impinging flame images exhibit multifractal properties. A natural question arises asking which processes lead to such multifractality. Several examples taken from other fields in literature provide clues for addressing this question. Godano et al. argued that the multifractal nature of the temporal clustering of earthquakes can be interpreted in terms of diffusive processes of stress in the earth's crust [\[40\]. I](#page-5-0)n order to explain the multifractal properties in rainfall data, Olsson and Niemczynowicz made an assumption that a large-scale flux is successively broken into smaller and smaller ones in cascades, each receiving an amount of the total flux specified by a multiplicative process [\[41\]. L](#page-5-0)ee et al. also employed a random multiplicative process to understand the multifractal characteristics in air pollutant concentration time series [\[42,43\]. I](#page-5-0)n the present case, we submit that a possible explanation for the physical origin of multifractality in flame images is the atomization and impinging processes.

Due to the complexity of atomization processes, it is difficult to clearly describe the mechanism and also impossible to combine all the influencing factors into one model, such as the equipment dimensions, the size and geometry of burner, the physical properties of the dispersed phase and the continuous phase, and the operating mode. Indeed, Zhou et al. proposed a stochastic multiplicative cascade model for drop breakdown in atomization processes [\[44\],](#page-5-0) which works well in the prediction of drop size distribution [\[45\]. M](#page-5-0)oreover, Zhou and Yu studied the multifractal nature of drop breakup in the air-blast burner atomization process [\[46\].](#page-5-0) They applied the multiplier method to extract the negative and the positive parts of the $f(\alpha)$ curve with the data of drop-size distribution measured using dual particle dynamic analyzer. They proposed a random multifractal model with the multiplier triangularly distributed to characterize the breakup of drops, in which the agreement of the left part $(q > 0)$ of the multifractal spectrum between the experimental result and themodel is remarkable. Hence, the breakdown of diesel drops in the gasifier follows a multifractal process.

Four equal suspension streams flow against one another at high velocity ($>$ 35m/s) and impinge at the center of the gasifier, resulting in a highly turbulent zone. The gas flows decrease their axial velocity down to zero at the impingement plane and then disperse radially, while particles penetrate back and forth between the opposed streams driven by inertia and friction forces. This impinging process leads to locally singular distributions of the raw materials.

5. Conclusion

The impinging process has proved to be one of the most effective methods enhancing heat and mass transfer in multiphase environment. On a laboratory-scale testing platform of impinging entrained-flow gasifier with four opposed burners, the flame images for diesel combustion and gasification process were

measured with a single CCD camera. Ninety-five experimental conditions were investigated.

The multifractal properties of the turbulent flames have been investigated using the two-dimensional multifractal detrended fluctuation analysis, which is accurate and easy to implement for image analysis. Nice power-law scaling is unveiled in the annealed average of detrended fluctuations when the order $q > 0$. The resulting scaling exponent $h(q)$ is a nonlinear function of q , which confirms the multifractal nature of the flames under investigation. We believe that the multifractality in gasification flames is from the interplay between the multiplicative process of atomization and impinging process of different streams.

We analyzed the relationship between six multifractal parameters (α_{\min} , α_{\max} , $\Delta \alpha$, $f(\alpha_{\min})$, $f(\alpha_{\max})$ and Δf) and the velocities of oxygen and diesel (*V* and *M*). Two multifractal parameters α_{\min} and α_{max} have been identified as characteristics of the observed multifractal nature by extensive *F*-tests, which are dependent on the velocities linearly. The *t*-tests show that the velocity of oxygen has greater impact on the multifractality of flames.

These analyses enable us to gain a better understanding of the complexity of the combustion dynamics of four-burner impinging entrained-flow gasification, which has potential applications. We stress that the fact that the flame has a multifractal structure could be argued from the fact that we are dealing with a turbulent process. Since the grey levels of an image have a latent connection with concentrations of reactants, we can project that the latter are heterogenously distributed in the gasifier, resulting in multifractal temperature distributions. This multifractal feature can be included in the modeling of the turbulent combustion process. In addition, the two identified multifractal quantities can be used for monitoring purposes. An abnormal fluctuation in the two multifractal quantities implies potential variation in the reaction conditions. Further researches are required on these aspects, which is however beyond the scope of the current work.

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